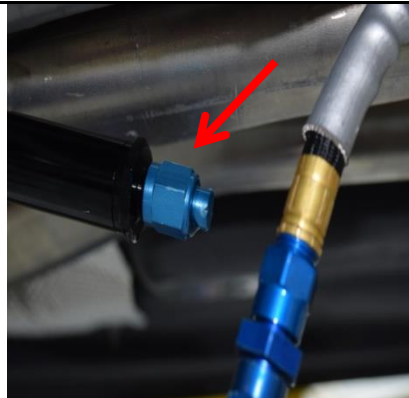


**GLOBAL MX-5 CUP SADEV FLUID CHANGE INSTRUCTIONS**

1. Pump out old transmission fluid with a Trans. Pump via Transmission Override Switch (PIC #6)
2. Measure out 1.5 quarts (Wet System) or 2 quarts (Dry System: New installation including lines and coolers) of Flis Performance 75W/90 gear oil in a measuring container (PIC #1)
3. Disconnect the line from the back end of the filter; install an “AN” plug to prevent debris entering the line (PIC #2)
4. Install a suction line extender onto the suction line that was just disconnected from the filter (PIC #3) (extender line will need to be made -6an Male on one end)
5. Disconnect rear fan DT connector (to prevent a draw on the battery) (PIC #5)
6. Place suction line into the container of Flis Performance 75W/90 gear oil (PIC #4)
7. Turn on the transmission override switch (PIC #6)
8. Pump fluid until container is empty
9. Turn off the transmission override switch
10. Remove AN cap from filter and suction line extender
11. Reconnect suction line to filter (Do Not Overtighten)
12. Clean off any excess fluid
13. Reconnect fan DT connector



Picture #1



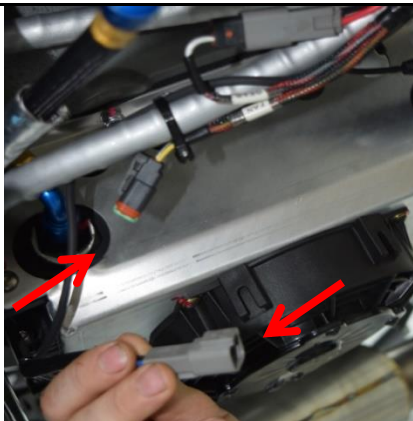
Picture #2



Picture #3



Picture #4



Picture #5



Picture #6

